

5/42

DART AEROSPACE LTD		Work Order:	24370
Description: Saddle Kit		Part Number:	K10003
		Qty:	5
		Page 1 of 1	


Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	PA	05.09.29	5																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 UK 40	PA	05-10-20	5																																																																																
3	ST	Pick: <table border="1"><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B23917</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>4 B24126 / 1 B23508</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B24125</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>324126 1 B23802 / 1 B23509</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B24126</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B23688 B24064</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B23687</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317 8mm x 12mm B23924</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B22182</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B23761</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M16067 / 11mm B279</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M16612 / M18136 x 1</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M18235</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M16273</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M17566</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M17975</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M17492</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B23917	1	D2571	Saddle	4 B24126 / 1 B23508	1	D2572	Saddle	B24125	1	D2573	Saddle	324126 1 B23802 / 1 B23509	1	D2574	Saddle	B24126	1	D2736-1	Bracket	B23688 B24064	1	D2736-3	Bracket	B23687	4	D2747	Socket Head Set Screw	B20317 8mm x 12mm B23924	2	D2876	Spacer	B22182	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B23761	16	AN4-6A	Bolt	M16067 / 11mm B279	4	AN4-46A	Bolt	M16612 / M18136 x 1	8	AN4-51A	Bolt	M18235	8	AN6-12A	Bolt	M16273	32	AN960JD416	Washer	M17566	8	AN960JD616	Washer	M17975	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	M17492			
Qty	Part Number	Description	Batch																																																																																		
24	D2570	Bushing	B23917																																																																																		
1	D2571	Saddle	4 B24126 / 1 B23508																																																																																		
1	D2572	Saddle	B24125																																																																																		
1	D2573	Saddle	324126 1 B23802 / 1 B23509																																																																																		
1	D2574	Saddle	B24126																																																																																		
1	D2736-1	Bracket	B23688 B24064																																																																																		
1	D2736-3	Bracket	B23687																																																																																		
4	D2747	Socket Head Set Screw	B20317 8mm x 12mm B23924																																																																																		
2	D2876	Spacer	B22182																																																																																		
2	D2877	Spacer	B21019																																																																																		
1	D2968-041	Tow Ring	B23761																																																																																		
16	AN4-6A	Bolt	M16067 / 11mm B279																																																																																		
4	AN4-46A	Bolt	M16612 / M18136 x 1																																																																																		
8	AN4-51A	Bolt	M18235																																																																																		
8	AN6-12A	Bolt	M16273																																																																																		
32	AN960JD416	Washer	M17566																																																																																		
8	AN960JD616	Washer	M17975																																																																																		
1	AN970-4	Washer	M16895																																																																																		
29	MS21042L4	Nut (or MS21042-4)	M17492																																																																																		
4	QC4	Inspect 100% kit for completeness on the W/O	CL	05/11/30	5																																																																																
5	PK	Pack per PPP K10003	REV G.	5/11/30	5																																																																																
6	AC	Cost / part:	SUR	05/12/1	5																																																																																
7	DC	Close W/O Inspection Level 21	PA	05/12/1	5																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 05/12/01

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 28, 2005  
03:40 pm

Work Order No : 0024370  
Project Name : \*K10003  
Project For : WK542  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 09-28-05  
Est Finish Date : 10-20-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
11:51 am

Work Order No : 0024370  
Project Name : \*K10003  
Project For : WK542  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 09-28-05  
Est Finish Date : 10-20-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	1.75	100.00		
Production Cost	0.00	27.25	100.00	0.00	27.25
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	27.25	100.00		
Margin	0.000	0.000			
Selling Cost	0.00	27.25			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	(-27.25)

*MS dB*  
*11/15*

Date: Tuesday, 15/11/2005 8:48:00 AM  
 User: Alba Panzuto

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SADDLE KIT
<b>Job Number</b>	: 24370		
<b>Estimate Number</b>	: 10532		
<b>P.O. Number</b>	:	<b>Part Number</b>	: K10003
<b>This Issue</b>	: 15/11/2005	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: K10003 REV B
<b>First Issue</b>	: / /	<b>Project Number</b>	:
<b>Previous Run</b>	: 24525	<b>Drawing Revision</b>	: B
<b>Written By</b>	: _____	<b>Material</b>	:
<b>Checked &amp; Approved By</b>	: _____	<b>Due Date</b>	: 20/12/2005
<b>Comment</b>	: Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF	<b>Qty:</b>	5 Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0	D2171	Clamp
3.0	D2182B	Neoprene Cushion-.750 bl
4.0	D2274	Radius Block
5.0	D23623	Step Support Bracket
6.0	D2856400	Abrasion Strip
7.0	AN337A	Bolt
8.0	AN420A	Bolt
9.0	AN422A	Bolt
10.0	AN960JD10	Washer
11.0	AN960JD416	Washer
12.0	MS21042L3	Nut
13.0	MS21042L4	Nut

14.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
------	-----	------------------------------------



**Comment:** INSPECT KITS 100% FOR COMPLETENESS

15.0	PACKAGING 1	PACKAGING RESOURCE #1
------	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

Date: Tuesday, 15/11/2005 8:48:01 AM

User: Alba Panzuto

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24370

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

